





BevMax4 Delivers MORE

Bevmax4 Sells More

- More Selections 45 selection allows for category expansion without sacrificing core brands.
- More Capacity Reduces "Sold Outs"
- More Delivery Speed Faster delivery time increases sales and customer satisfaction.
- More viewing area Merchandises the product – not the machine
- More merchandising ability with LED Lighting

BevMax4 Saves More

- More energy efficient
 40% better than Competition
- More reliable

 fault rate 1 in 39,000 vends driving down service costs
- More capacity improves route efficiency
- More refrigeration friendly design "modular design reduces service time.
- More efficient to load "shimless" design reduces load time.





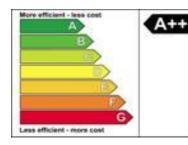
CRANE MERCHANDISING SYSTEMS

Energy Efficiency is a Hallmark of the BEVMAX **L**



The Enhanced BevMax4 uses only 3.95 kWh of electricity in a 24hour period, based on 1 machine fill per week, qualifying for EVA A++ energy rating.

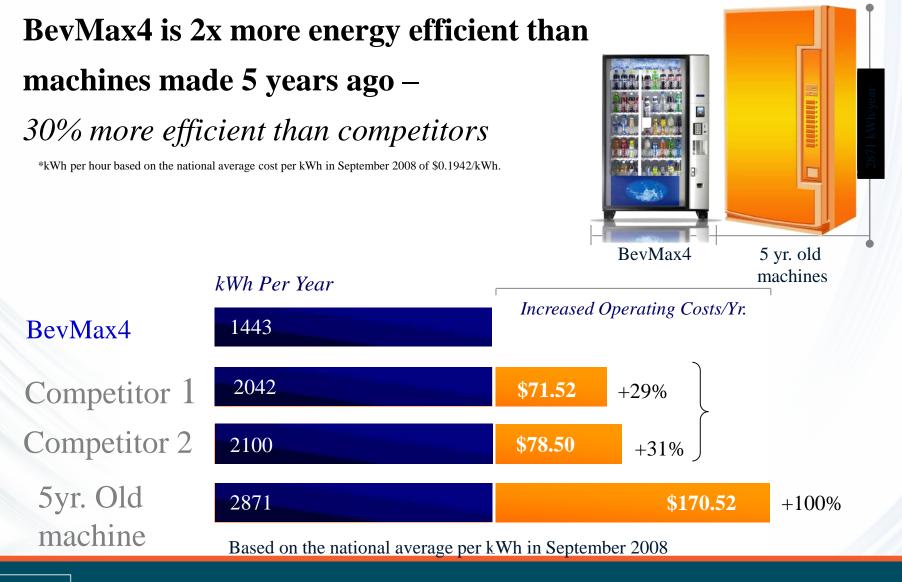
Energy usage is reduced by over 50% compared to glass front venders produced just 5 years ago.





CRANE MERCHANDISING SYSTEMS

How the Savings Adds Up



CRANE MERCHANDISING SYSTEMS

Environmental Credentials



- All vending machine producers/importers have come together under a not-for-profit-company, c10c, to discharge WEEE obligations in the most economic way.
- \circ CMS a founder member since April 2007

ISO 14001

 CMS currently working towards ISO14001 accreditation – a framework of control for an Environmental Management System against which an organization can be certified by a third party.

RoHS

- The restriction of certain hazardous substances in electrical & electronic equipment.
- Banned substances; cadmium, mercury, hexavalent chromium, polybrominated biphenyl polybrominated diphenyl ether in EU markets.
- All CMS models are fully RoHS compliant.





Recycling

Recycling

oCMS has an extensive recycling program to ensure that it is limiting it's contribution to the UK's ever expanding landfill sites.

- All cardboard packaging is brought back to CMS after machine delivery, compressed (along with the supplier cardboard packaging) in a compactor, bound and removed by specialist recycling company.
- \circ Wooden pallets are recycled into usable materials at a local mill.
- o Steel, stainless steel and aluminium are recycled using a local company.
- \circ Exhausted fluorescent lighting is collected for recycling.

Office

- All paper waste on Chippenham site is shredded and recycled.
- Glass, ink cartridges, batteries and communication devices are recycled

Procurement

- CMS is migrating to reusable packaging where possible.
- o CMS uses biodegradable packaging where possible.
- \circ All spare parts purchased are RoHS compliant.



Highest reliability in the industry

- During the field test 116,836 vends have been captured with 3 vend failures resulting in a service call.
 - Stuck plunger on the cup later found that a wire had lost its insulation and shorted the control board.
 - Home switch error root cause was the Y harness had become disconnected from the control board.
 - Bottle jammed in the X-Y system Root cause not identified.

Results	Typical	BM3 Test	DN5800-4 Test
Weeks	12	12	20
Machines on Location	30	185	30
Vends Captured	50,112	238,608	116,836
Reliability Target	1 in 5,000	1 in 26,512	1 in 38,945

How Do You Measure the Value of Throughput?



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